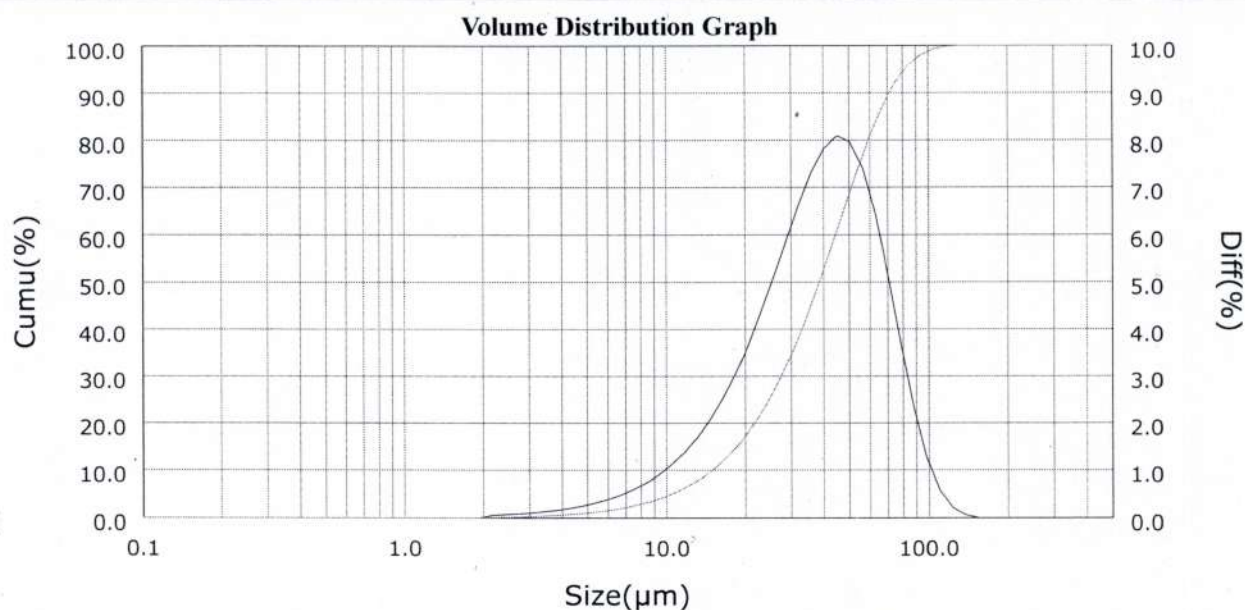


POLYMER ADD THAILAND CO LTD

PARTICLE SIZE ANALYSIS RESULT

Sample:PLA	R.I.Re:1.450	R.I.Im:0.100
Medium:SILICONE OIL	Medium R.I:1.403	Obs.:29.98
Dispersant:N/A	Model:Unimodal	Residual:0.647 %
Remarks:PLA LUMINY L130 LOT2507240057		
Median(D50): 38.49 um	VMD D[4,3]: 41.24 um	SMD D[3,2]: 27.24 um
SSA: 220.23 m ² /m ³	Uniformity:0.453	Span:1.465
D ₁₀ = 14.97 um	D ₂₅ = 24.70 um	D ₅₀ = 38.49 um
D ₇₅ = 89.14 um	D ₉₀ = 93.75 um	D ₉₅ = 102.57 um



Size(um)	Diff%	Cumu%	Size(um)	Diff%	Cumu%	Size(um)	Diff%	Cumu%	Size(um)	Diff%	Cumu%
0.100-0.112	0.00	0.00	0.841-0.941	0.00	0.00	7.071-7.910	0.59	2.77	59.46-66.51	6.42	86.84
0.112-0.125	0.00	0.00	0.941-1.052	0.00	0.00	7.910-8.848	0.73	3.50	66.51-74.40	5.11	91.95
0.125-0.140	0.00	0.00	1.052-1.177	0.00	0.00	8.848-9.897	0.90	4.40	74.40-83.22	3.66	95.61
0.140-0.157	0.00	0.00	1.177-1.317	0.00	0.00	9.897-11.07	1.12	5.52	83.22-93.09	2.31	97.92
0.157-0.175	0.00	0.00	1.317-1.473	0.00	0.00	11.07-12.38	1.38	6.90	93.09-104.13	1.25	99.18
0.175-0.196	0.00	0.00	1.473-1.647	0.00	0.00	12.38-13.85	1.69	8.59	104.13-116.48	0.56	99.74
0.196-0.219	0.00	0.00	1.647-1.843	0.00	0.00	13.85-15.49	2.07	10.66	116.48-130.29	0.20	99.94
0.219-0.245	0.00	0.00	1.843-2.061	0.00	0.00	15.49-17.33	2.52	13.18	130.29-145.74	0.06	100.00
0.245-0.274	0.00	0.00	2.061-2.306	0.05	0.05	17.33-19.39	3.05	16.22	145.74-163.03	0.00	100.00
0.274-0.307	0.00	0.00	2.306-2.579	0.06	0.12	19.39-21.69	3.65	19.88	163.03-182.36	0.00	100.00
0.307-0.343	0.00	0.00	2.579-2.885	0.08	0.20	21.69-24.26	4.34	24.21	182.36-203.99	0.00	100.00
0.343-0.384	0.00	0.00	2.885-3.227	0.10	0.30	24.26-27.14	5.08	29.29	203.99-228.18	0.00	100.00
0.384-0.429	0.00	0.00	3.227-3.610	0.13	0.43	27.14-30.35	5.86	35.15	228.18-255.24	0.00	100.00
0.429-0.480	0.00	0.00	3.610-4.038	0.16	0.58	30.35-33.95	6.63	41.79	255.24-285.51	0.00	100.00
0.480-0.537	0.00	0.00	4.038-4.517	0.20	0.78	33.95-37.98	7.32	49.11	285.51-319.37	0.00	100.00
0.537-0.601	0.00	0.00	4.517-5.052	0.25	1.03	37.98-42.48	7.84	56.95	319.37-357.24	0.00	100.00
0.601-0.672	0.00	0.00	5.052-5.651	0.31	1.33	42.48-47.52	8.09	65.04	357.24-399.60	0.00	100.00
0.672-0.752	0.00	0.00	5.651-6.321	0.38	1.71	47.52-53.16	7.97	73.00	399.60-446.99	0.00	100.00
0.752-0.841	0.00	0.00	6.321-7.071	0.47	2.18	53.16-59.46	7.41	80.41	446.99-508.00	0.00	100.00



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